

FABRICATED BASKET STRAINERS

2" - 12" | ASME CLASS 600, 900

Fabricated Basket strainers are required when an off-the-shelf solution will not meet your exact piping requirements. All of our Fabricated Strainers are made right here in the USA, at our state-of-the-art facility in the southeastern part of North Carolina.



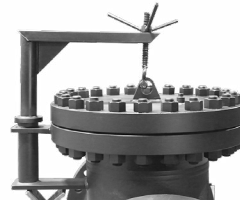
8" Fabricated Basket Strainer, ASME 600, with Optional Davit Assembly shown

All pictures shown are for illustrative purposes only. Actual product may vary due to product enhancement.

CUSTOM COVER SOLUTIONS INCLUDING DAVITS & HINGED COVER



HINGED



DAVIT



BOLTED

MODELS

- FB 40 Series - 600 Class**
- FB 50 Series - 900 Class**

MATERIALS:

- Carbon Steel • Stainless Steel
- Other Alloys

OPTIONS



- Gauge Taps
- Vent/drains - (Standard)
- Back Flush Valves
- Semi-Automatic
- Pressure Gauges
- DP Gauge Switch
- Support Legs



ASME CLASSES
ASME Class 150 up to high pressure 900 class



STRAINING ELEMENTS
Customize to fit your requirements
Heavy Duty Baskets, Wedge Wire, & Multi Basket Designs



END CONNECTIONS
Flanged, Raised Face, RTJ, Butt Weld, Socket Weld, Threaded



PREFABRICATED PIPE & SPOOL OPTIONS
Created To Your Exact Specifications



TEMPERATURE CONTROL
Steam Jacket casing for set temperature control



UNIQUE PROJECTS
Rotated and Offset Nozzles to fit into your applications



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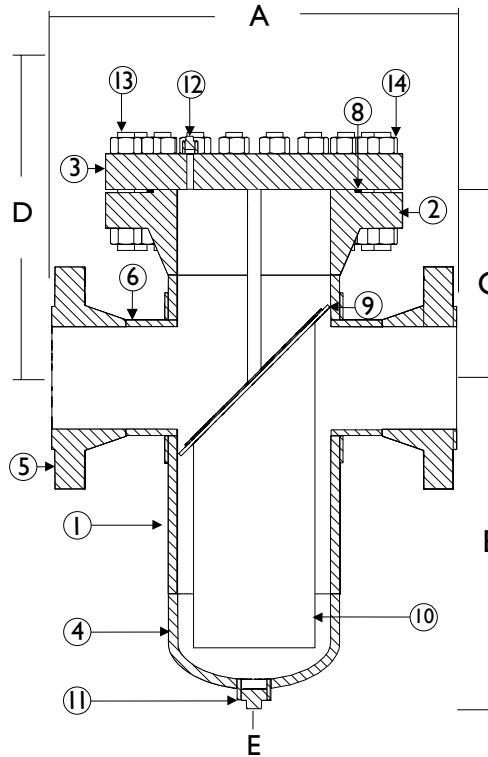
2" - 12"

FB 40 & FB 50 Series
Basket Strainer

ASME Class
600, 900

BILL OF MATERIALS⁽¹⁾
FB 40 & FB 50 Series

Part	FB 40 & FB 50 Carbon Steel	FB 40 & FB 50 Stainless Steel
1 Body	Carbon Steel A106 Gr.B	Stainless Steel SA312 Type 316
2 Body Flange	Carbon Steel A105	Stainless Steel SA182 Type 316
3 Cover	Bolted: Carbon Steel A105 Quick-Open: Carbon Steel A516 Gr. 70	Bolted: Stainless Steel SA182 Type 316 Quick-Open: Stainless Steel Type 316
4 Pipe Cap	Carbon Steel A234 Gr.WPB	Stainless Steel SA403 Type 316
5 Inlet/Outlet Flange	Carbon Steel A105	Stainless Steel SA182 Type 316
6 Nozzle Inlet/Outlet	Carbon Steel A106 Gr.B	Stainless Steel SA312 Type 316
7 Lifting Lug	Carbon Steel	Stainless Steel
8 Gasket/O-Ring ⁽²⁾	Bolted Cover: Spiral Wound Stainless Steel Quick-Open: Buna-N ⁽³⁾	
9 Basket Support	Carbon Steel A36 or A516-70	Stainless Steel A240 316
10 Straining Element ⁽⁴⁾	T304 SS	T304 SS
11 Drain	Carbon Steel A105	Stainless Steel SA182 Type 316
12 Vent with Plug ⁽⁴⁾	Carbon Steel A105	Stainless Steel SA182 Type 316
13 Studs	Carbon Steel A193 B7	Stainless Steel A193 B8 M
14 Nuts	Carbon Steel A194 2H	Stainless Steel A194 Gr.8
15 T-Bolt	Carbon Steel A325	Stainless Steel
16 T-Bolt Closure	Carbon Steel	Stainless Steel Type 316



Illustrations are representative of Titan FCI fabricated basket strainers; however, as with all fabricated designs, actual products may vary.

High pressure quick open threaded and yoke style covers available upon request.

Certified drawings are required for all Titan Fabrications.

Support legs are optional, contact factory for details.

Model FB 41
Bolted Cover View

- Bill of Materials represents standard materials. Equivalent or better materials may be substituted at the manufacturer's discretion.
- Titan recommends keeping spare parts on hand.
- Buna-N is standard for applications below 250° F. Viton is standard for applications above 250° F.
- 1/2" NPT is standard. NPT Blow-off not recommended for ASME Class 900 and above.

FB 40 & FB 50 Series Basket Strainer Dimensions: 2" - 12" | ASME CLASS 600, 900

DIMENSIONS AND WEIGHTS⁽¹⁾

	in	2	2 1/2	3	4	5	6	8	10	12 ⁽⁴⁾
	mm	50	65	80	100	125	150	200	250	300
A - Face to Face⁽²⁾⁽⁷⁾ FB 41, FB 44, FB 51, FB 54	in	22.00	C/F	22.00	26.00	C/F	30.00	34.00	42.00	44.00
	mm	559	C/F	559	660	C/F	762	864	1067	1118
B - Center to Bottom⁽⁵⁾	in	10.00	C/F	12.00	16.00	C/F	21.00	30.00	36.00	31.00
	mm	254	C/F	305	406	C/F	533	762	914	787
C - Center to Top⁽³⁾	in	8.00	C/F	10.00	11.00	C/F	12.00	14.00	18.00	20.00
	mm	203	C/F	254	279	C/F	305	356	457	508
D - Screen Removal	in	24.00	C/F	30.00	35.00	C/F	41.00	53.00	66.00	64.00
	mm	610	C/F	762	889	C/F	1041	1346	1676	1626
E- NPT⁽⁶⁾	in	.75	C/F	.75	1.00	C/F	1.00	1.50	1.50	1.50
	mm	19	C/F	19	25	C/F	25	38	38	38
Approx. Weight: FB 41 Bolted (ASME 600)	lb	290	C/F	400	550	C/F	850	1200	2150	2700
	kg	131.5	C/F	181.44	249.5	C/F	385.6	544.3	975.2	1224.7
Approx. Weight: FB 51 Bolted (ASME 900)	lb	375	C/F	450	700	C/F	1150	1750	3100	4100
	kg	170.1	C/F	204.1	317.5	C/F	521.6	793.8	1406.1	1859.8

- Dimensions and weights of the FB 41, FB 44, FB 51, FB 54 are provided for reference only. Certified drawings are required for all Titan Fabrications.
- Face to face values have a tolerance of ±0.06 in (±2.0 mm) for sizes 10" and lower and a tolerance of ±0.12 in (±3.0 mm) for sizes 12" and larger.
- Centerline dimension is from the top of body flange. Does not include cover. Quick open cover dimension is to the top of body housing.
- 12" strainers are multi basket style.
- Centerline to bottom dimension is to bottom of body housing and does not include the NPT plug.
- NPT Blow-off not recommended for ASME Class 900 and above.
- Face to face dimension listed are for flanged units only. Please call factory for more information.

Titan FCI's fabricated products are made to each customer's unique specifications. Dimensions, materials, and all other product details referenced in this literature are general in nature. Some options may not be available in all sizes and/or models. Titan FCI reserves the right to make design and specification changes to improve the products without prior notification.

For exact product specifications, please consult the Titan FCI factory and request certified engineering drawings.