SIMPLEX BASKET STRAINER ♦ FLANGED ENDS
ASME CLASS 300 ♦ CARBON AND STAINLESS STEEL

MODELS:

- **BS 86-CS**
  - **(CARBON STEEL)**
- **BS 86-SS**
  - **(STAINLESS STEEL)**

FEATURES

- **RUGGED, HIGH QUALITY CONSTRUCTION**
  - The model BS 86-CS/SS is a heavy duty basket strainer designed with exceptional wall thickness. It is available in both carbon steel and stainless steel. It is a logical choice for service applications that have higher temperature and pressure requirements.

- **MINIMAL PRESSURE LOSS**
  - Pressure loss is minimized by providing a slanted straining element design and straight flow path. Plugged, NPT taps are provided (near the inlet and outlet on both sides) allowing for the quick mounting of pressure gauges to monitor pressure loss.

- **LARGE STRAINING CAPACITY**
  - With its large body and sizeable straining element, the BS 86-CS/SS has the ability to store large quantities of debris without affecting pressure loss - thus maximizing time between servicing.

- **NUMEROUS STRAINING ELEMENT OPTIONS**
  - Straining elements are available in a variety of perforations, meshes, and materials. Special designs are also available including magnetic, wedge wire, drilled perforations, and pleated straining elements.

- **SELF-CLEANING OPTION**
  - Utilizing a modified straining element, the bottom drain can be fitted with a Titan® FCI ball valve to allow for the automatic cleaning or flushing of the straining element while keeping the pipeline in service.

TECHNICAL

- **PRESSURE/TEMPERATURE RATING**
  - **CS - ASTM A216 GR. WCB - CLASS 300**
    - WOG (Non-shock): 740 PSI @ 100 °F
  - **SS - ASTM A351 GR. CF8M - CLASS 300**
    - WOG (Non-shock): 720 PSI @ 100 °F

- Carbon Steel not recommended for prolonged use above 800 °F.
- Stainless Steel not recommended for prolonged use above 1000 °F.

MARKETS:

- WATER & WASTEWATER, PULP & PAPER, CHEMICAL & PETROCHEMICAL, PETROLEUM, OIL & GAS, TRANSPORTATION, MARINE INDUSTRY, AND FOOD INDUSTRY

GENERAL APPLICATION:

- Simplex Basket Strainers are installed into a pipeline system to remove unwanted debris from the pipeline flow. Basket Strainers are commonly used in horizontal pipelines where debris loading is high and the collection of solids is required. Straining is accomplished via a perforated or mesh lined straining element, internal to the basket strainer. In general, the size of the perforation or mesh should be slightly smaller than the smallest debris particle to be removed. It is important to note that the correct size of a basket strainer is determined by its job function, not by the size of the pipeline.

The above data represents common market and service applications. No representation or guarantee, expressed or implied, is given due to the numerous variations of concentrations, temperatures and flow conditions that may occur during actual service.
**BILL OF MATERIALS (1)**

<table>
<thead>
<tr>
<th>No.</th>
<th>PART</th>
<th>BS 86-CS (1)</th>
<th>BS 86-SS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Body</td>
<td>Carbon Steel</td>
<td>Stainless Steel</td>
</tr>
<tr>
<td></td>
<td></td>
<td>A216 Gr. WCB</td>
<td>A351 Gr. CF8M</td>
</tr>
<tr>
<td>2</td>
<td>Cover</td>
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<td>Stainless Steel</td>
</tr>
<tr>
<td></td>
<td></td>
<td>A216 Gr. WCB</td>
<td>A351 Gr. CF8M</td>
</tr>
<tr>
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<td>Gasket</td>
<td>Spiral Wound Stainless Steel</td>
<td>Non-Asbestos</td>
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<tr>
<td>4</td>
<td>Stud</td>
<td>Alloy Steel</td>
<td>Type 304 Stainless Steel</td>
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<tr>
<td></td>
<td></td>
<td>A193-B7</td>
<td>(Other materials are available)</td>
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<tr>
<td>5</td>
<td>Nut</td>
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<tr>
<td></td>
<td></td>
<td>A194-2H</td>
<td>18-8 Series 300</td>
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<tr>
<td>6</td>
<td>Plug</td>
<td>Carbon Steel</td>
<td>Stainless Steel</td>
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</tbody>
</table>

1. Equivalent or better materials may be substituted at the manufacturer’s discretion.
2. Carbon Steel bodies are epoxy painted.
3. Denotes recommended spare parts.
4. Gasket is for bolted cover. For special cover designs, different gasket may be used.
5. Carbon Fiber Compressed gasket may be substituted at the manufacturer’s discretion.

**Screen Selection Guidelines:**

- Carbon Steel performs exceptionally well in high temperatures, up to 800 °F in continuous service. It provides high resistance to shock, vibration, piping strains, and fire and freezing hazards. Carbon Steel strainers are often used in the oil and petrochemical industries.
- Stainless Steel is highly corrosion resistant, extremely strong, and is commonly specified for high temperature service, up to 1000 °F in continuous service. Stainless Steel strainers are commonly found in the chemical, food, and pharmaceutical industries.

**Body Material Application Notes:**

**Pressurized study:**

- **Carbon Steel** is highly resistant to shock, vibration, piping strains, and fire and freezing hazards. Carbon Steel strainers are often used in the oil and petrochemical industries.
- **Stainless Steel** is highly corrosion resistant, extremely strong, and is commonly specified for high temperature service, up to 1000 °F in continuous service. Stainless Steel strainers are commonly found in the chemical, food, and pharmaceutical industries.

**Flow Coefficient (Cv):**

- **Carbon Steel:**
  - A216 Gr. WCB ANSI Class 300
  - Stainless Steel not recommended for prolonged use above 800 °F

**Additional Design & Technical Notes:**

- Cover vent provided on all sizes. Cover vent is 1/4” NPT on all sizes and is furnished with plug.
- Bottom drain is furnished with plug. See table to the left for sizes.
- 1/4” NPT gauge taps are provided on all sizes and are furnished with plugs.
- Adjustable/Removable Support legs are provided on sizes 4” and larger.
- Optional cover designs are available - C/F.
- Steam jacketed designs are available - C/F.
- Epoxy coating is available - C/F.
- Designed for horizontal pipelines only.
- Standard material for straining elements is Type 304 Stainless Steel. Other materials are available upon request.

**REFERENCES STANDARDS & CODES**

<table>
<thead>
<tr>
<th>CODE</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>ASME B16.5</td>
<td>Pipe Flanges and Flanged Fittings</td>
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<tr>
<td>ASME/MSS SP-55</td>
<td>Quality Standard - Visual Inspection</td>
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</tbody>
</table>

**Pressure - Temperature Ratings**

- Carbon Steel
  - A216 Gr. WCB ANSI Class 300
  - Stainless Steel not recommended for prolonged use above 800 °F

- Stainless Steel
  - A351 Gr. CF8M ANSI Class 300
  - Stainless Steel not recommended for prolonged use above 1000 °F

**Screen Selection Guidelines**

- **2” ~ 4”:** 1/16 (.0625) 41% 3/64 (.045) 44.8%
- **5” ~ 12”:** 1/8 (.125) 44% 30 Mesh (1) 44.8%

1. For 10” and above, consult factory on screen selections for steam.

As Titan product changes, there may be short-term changes between actual product specifications and the information contained within our literature. Titan Engineered Products reserves the right to make design and specification changes to improve products without prior notification. When required, request certified drawings. Titan Engineered Products reserves the right to make design and specification changes to improve products without prior notification. When required, request certified drawings. Titan Engineered Products reserves the right to make design and specification changes to improve products without prior notification. When required, request certified drawings.